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# 65nm CMOS Process Technology

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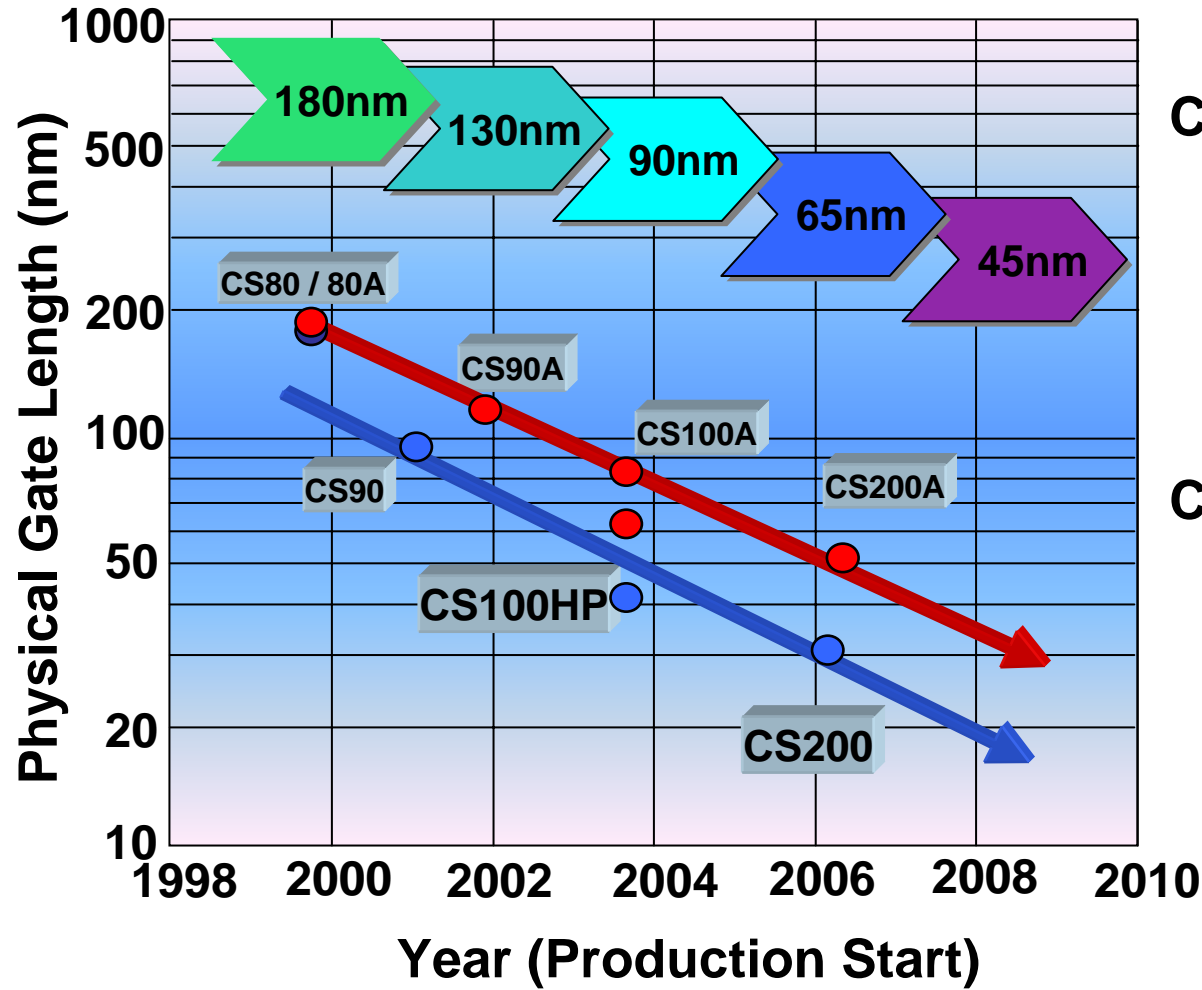


## 300mm Fab No.2

- Process
  - 65nm/90nm CMOS Logic
- Structural Features
  - Seismic-vibration control construction
  - Clean room area: 24,000 sq. meters
- Production Capacity
  - 10,000 wafers per month (FY07 projection)
  - Maximum capacity of 25,000 wafers per month
- Planned Start of Operation
  - April 2007

## 300mm Fab No.1

- Process
  - 90nm/65nm CMOS Logic
- Structural Features
  - Seismic-control construction
  - Clean room area: 12,000 sq. meters
- Production Capacity
  - 15,000 wafers per month (FY06)
- Start of Operation
  - April 2005



### CS100/CS100A (90nm)

- L actual=40-80nm
- SiOC (k:2.9) low-k
- Dual Damascene Cu

### CS200/CS200A (65nm)

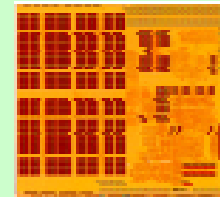
- L actual=30-50nm
- NCS (Nano-Clustering Silica)

# Proven Track Record of 90nm Complex Designs and Products



## Processors for PRIMEPOWER

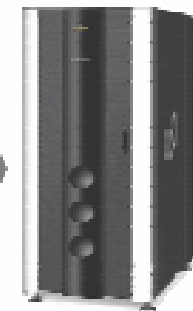
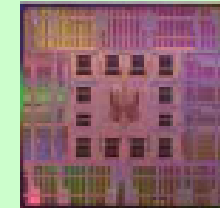
Achieves world-leading performance  
and reliability



## Chipset for PRIMEQUEST

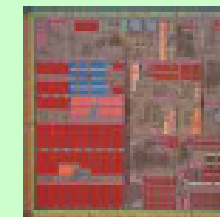
Achieves mainframe-class reliability  
and scalability

Helped reduce development time



## Baseband chip for FOMA 3G mobile phones

LSI power consumption reduced 50%  
(compared to existing tech)



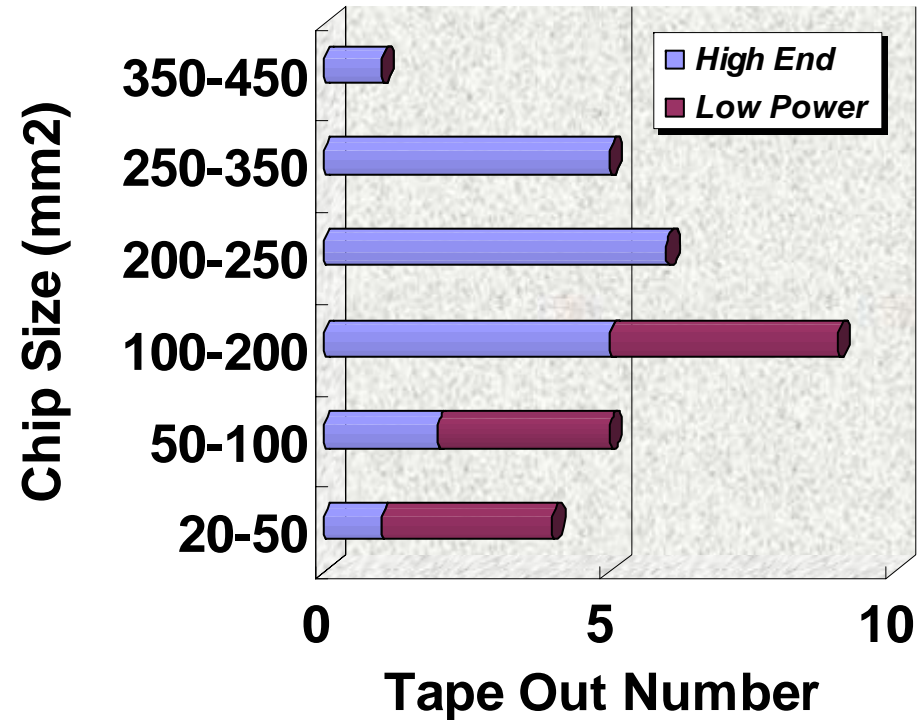
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## High-performance Products

- PC CPU (Transmeta)
- Large-scale FPGA (Lattice)
- Others

## Low-power Products

- Multimedia processor
- Digital AV products
- Others

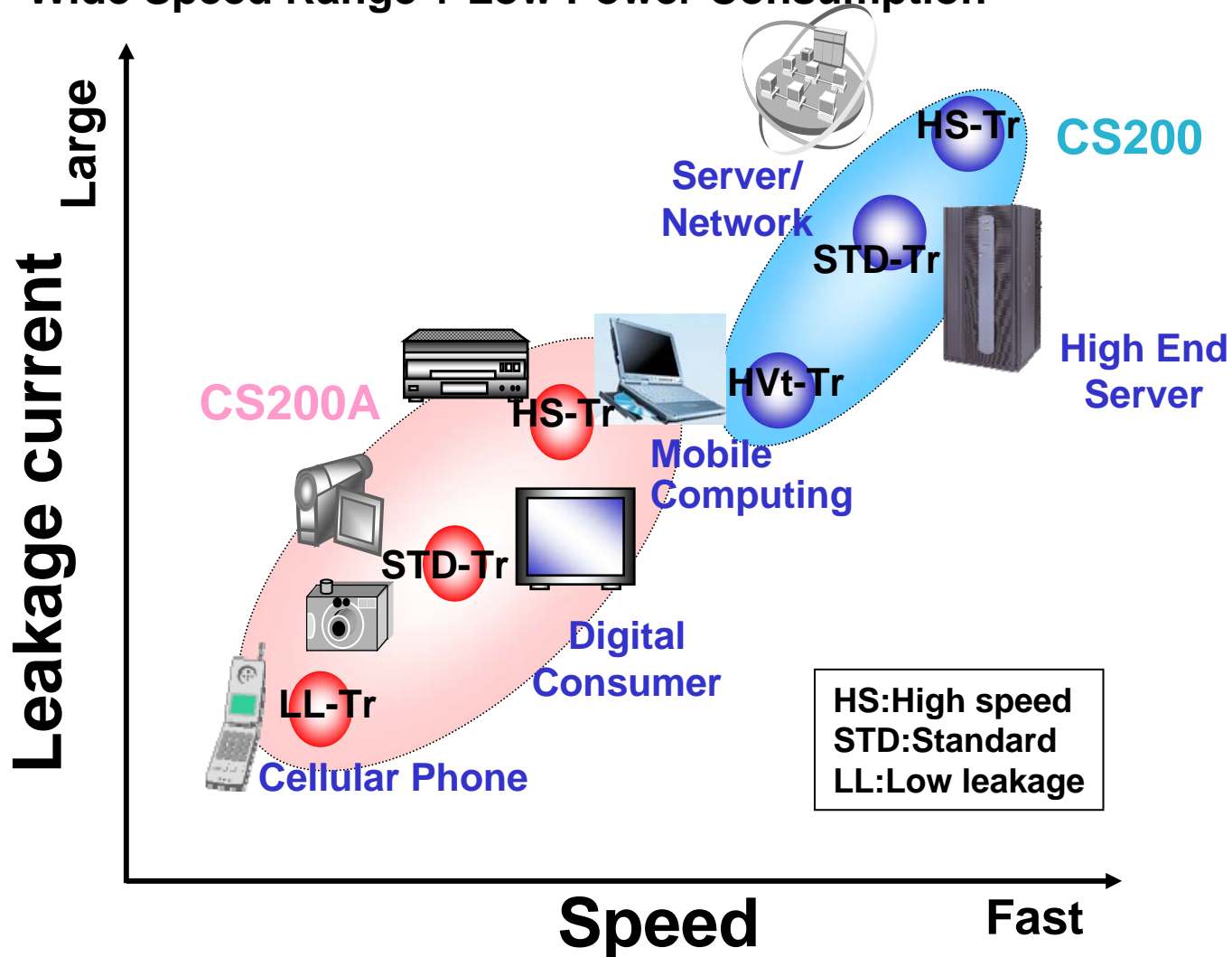


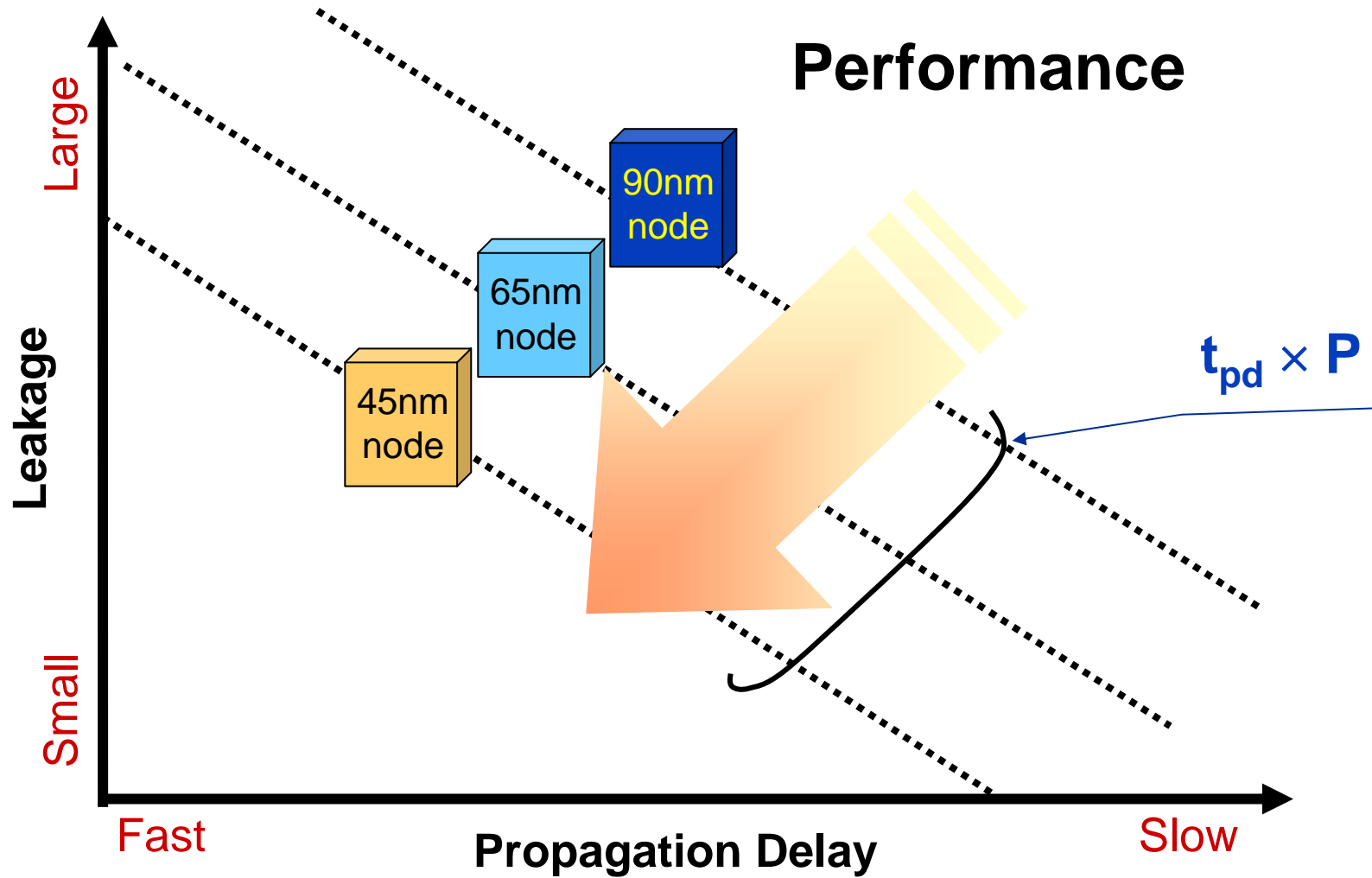
## ■ Features

- **Ultra-high-speed performance (CS200)**
  - $L_G = 30\text{nm}$ , on-current enhance
- **Compared to 90nm technology, CS200 offers:**
  - 1.3 times faster speed
  - 0.6 times lower power
  - 2 times higher density
- **3 variations of  $V_{th}$  on a chip (CS200A)**
- **(1.8V & 2.5V) or (1.8V & 3.3V) I/O combination available**
- **11-layer copper interconnects with robust, very low K ILD**

**CS200:** Ultra High Speed

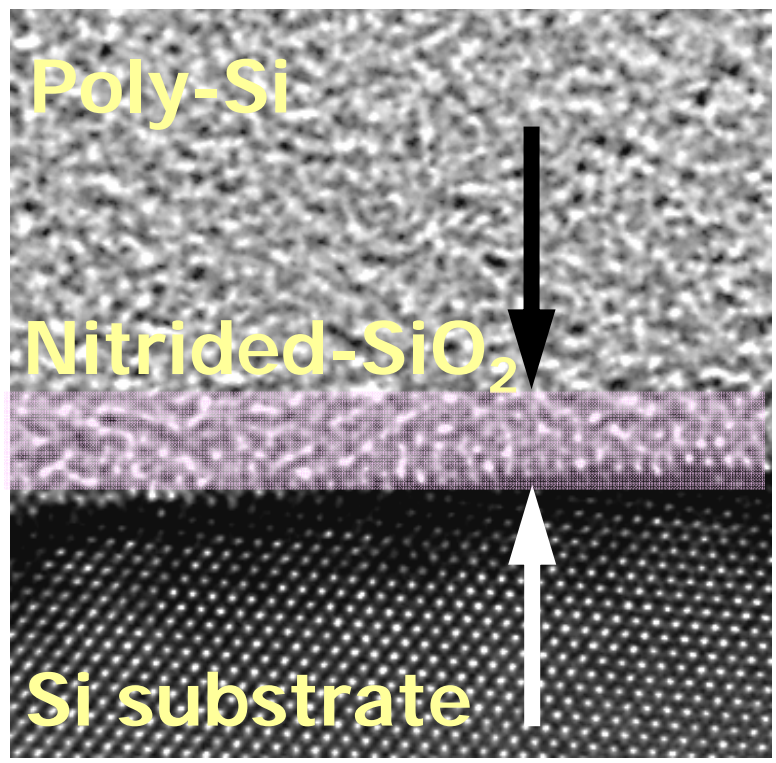
**CS200A:** Wide Speed Range + Low Power Consumption



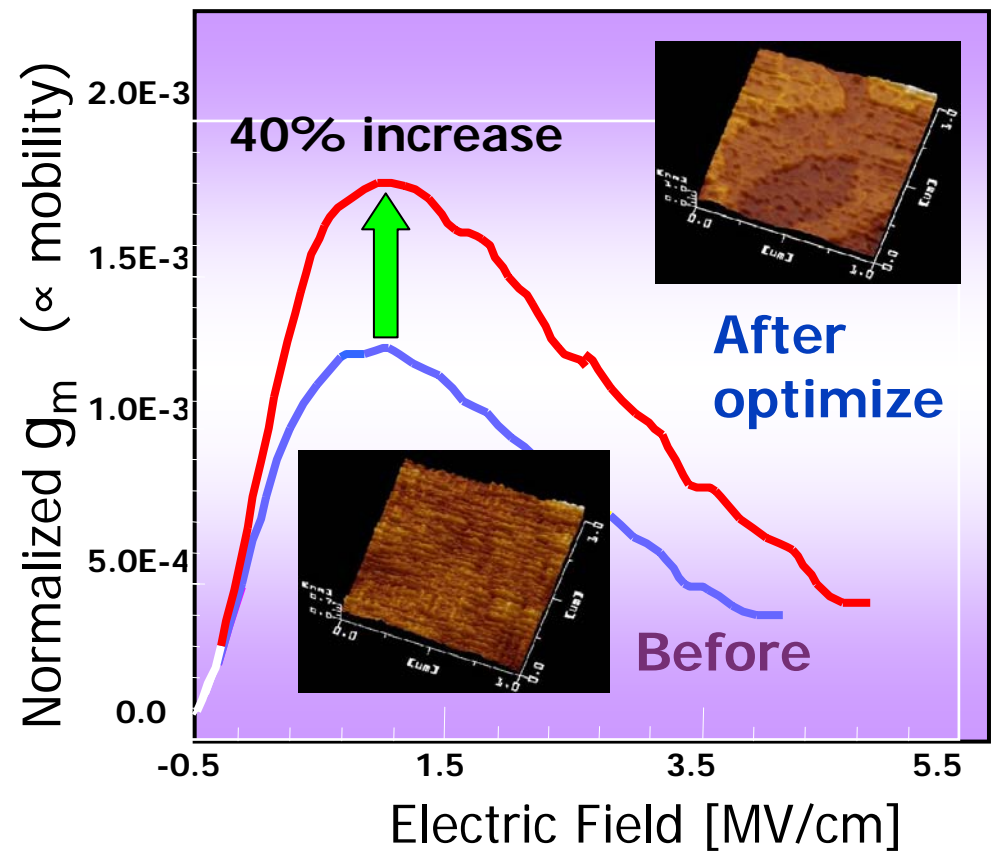




## 1nm-thick Gate Oxide

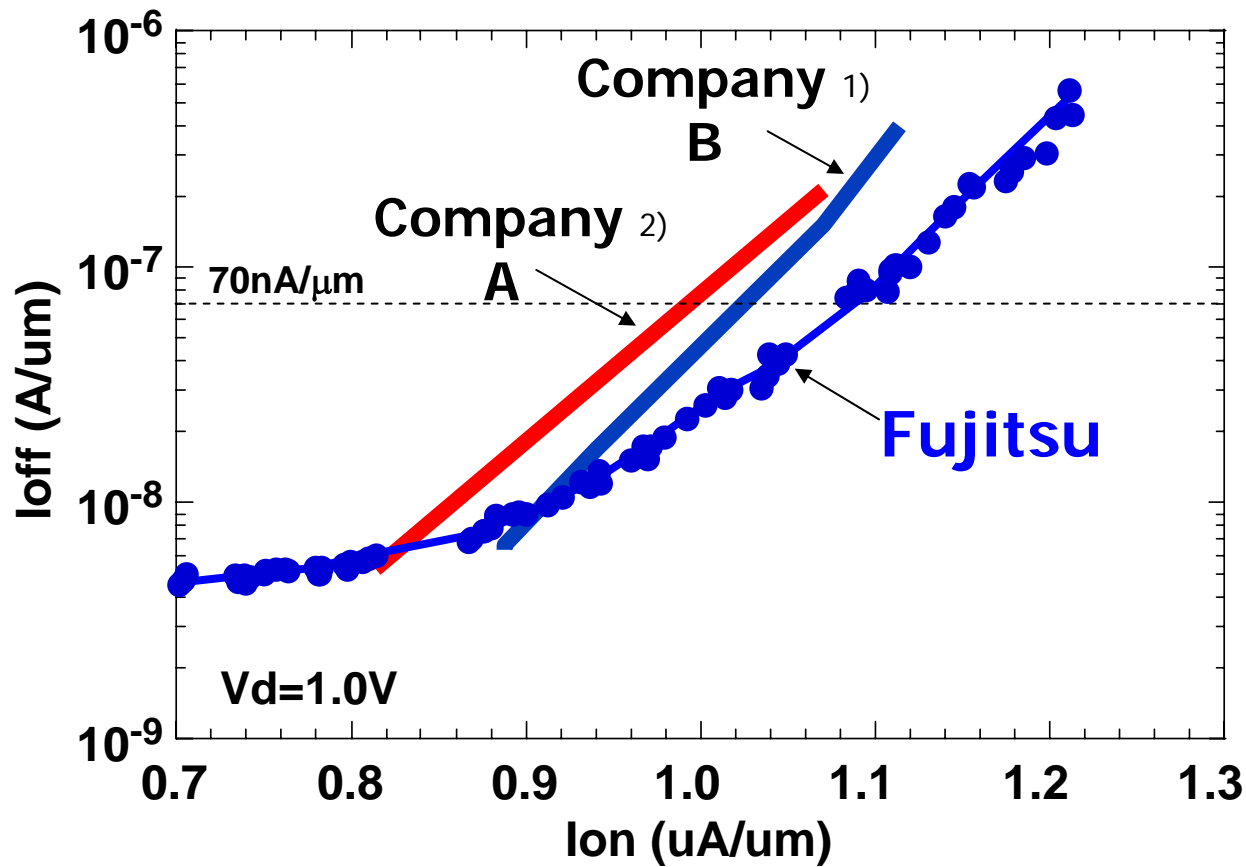


## Surface Cleaning



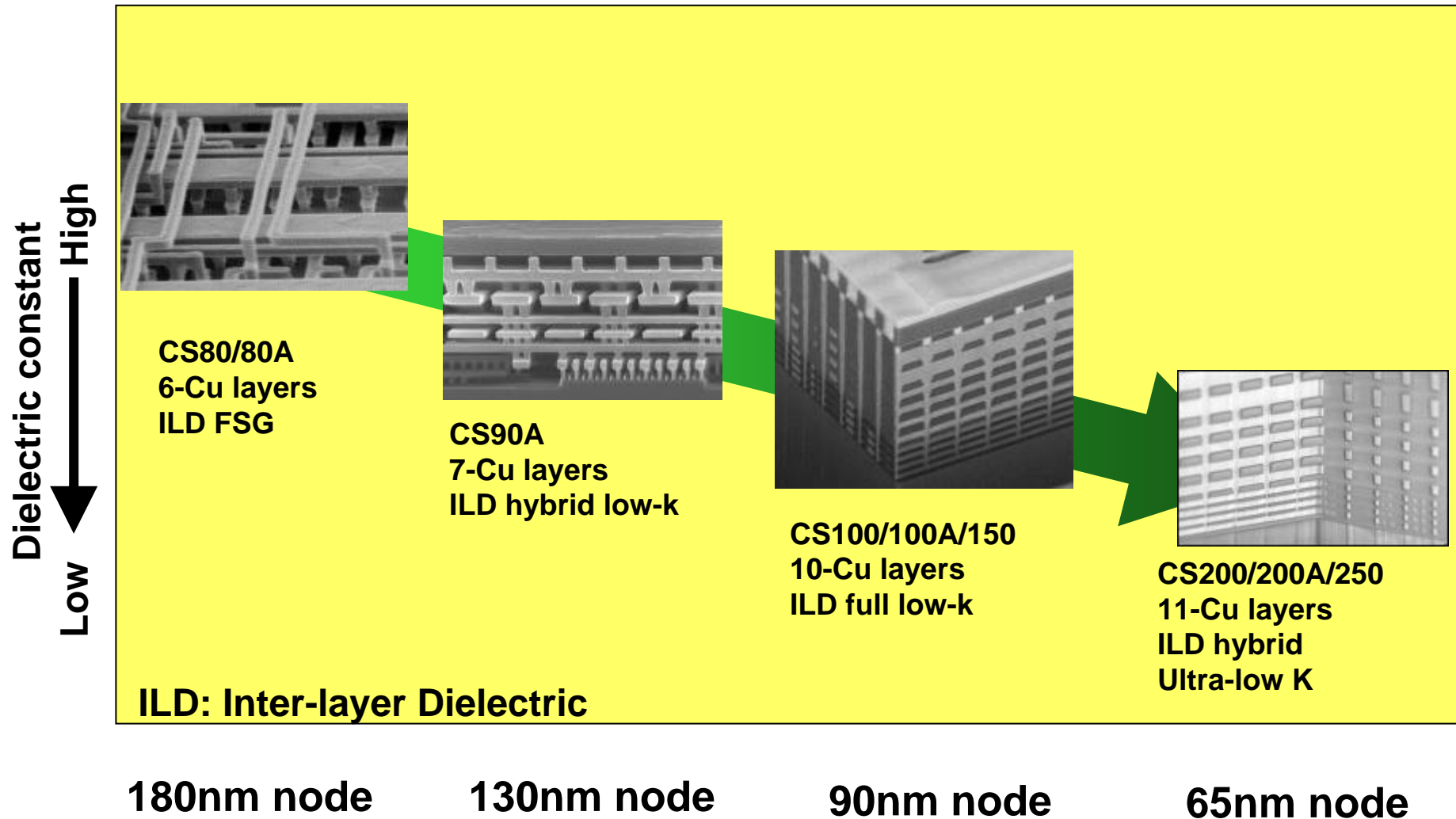
	65nm CS200 (ps/gate)	90nm CS100 (ps/gate)	Delay Improvement
<b>Inverter</b>	<b>5.7</b>	<b>7.0</b>	<b>19%</b>
<b>2-input NAND</b>	<b>8.7</b>	<b>11.4</b>	<b>24%</b>
<b>2-input NAND + 200 grid interconnect load</b>	<b>23.1</b>	<b>30.8</b>	<b>25%</b>

## Ion vs Ioff Characteristics of nMOSFETs

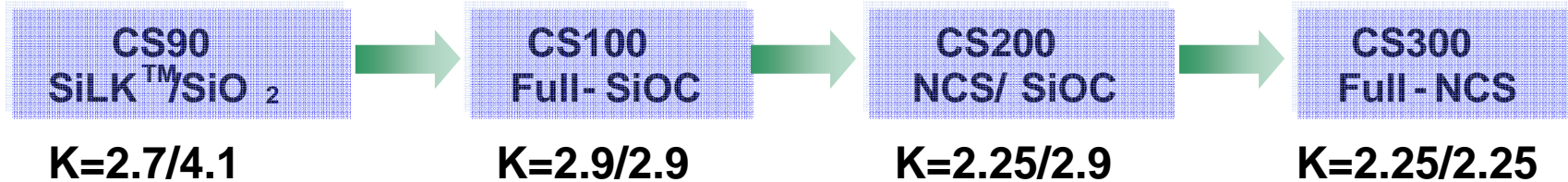
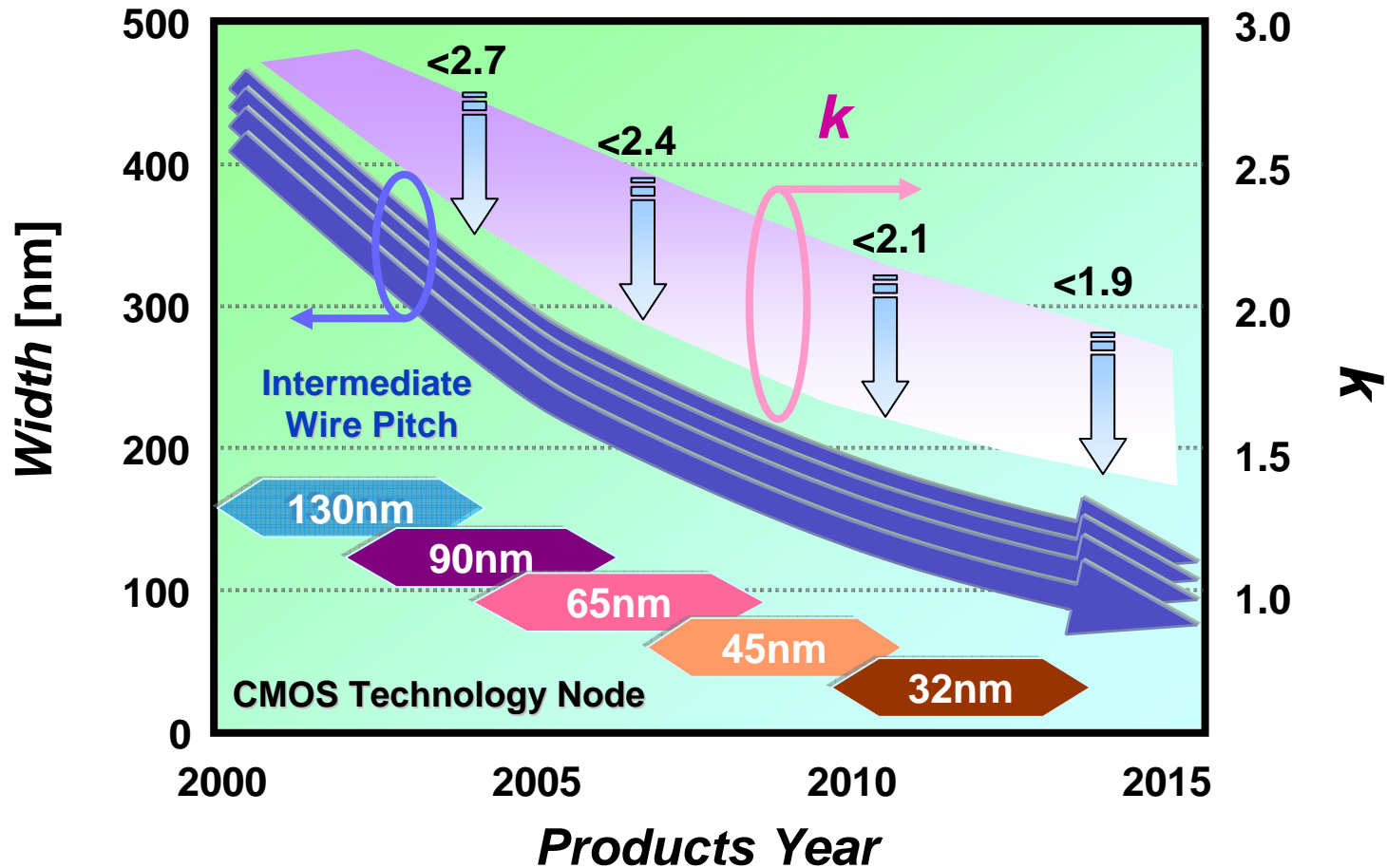


Ref.  
1, 2) 2004 Symposium  
on VLSI Technology

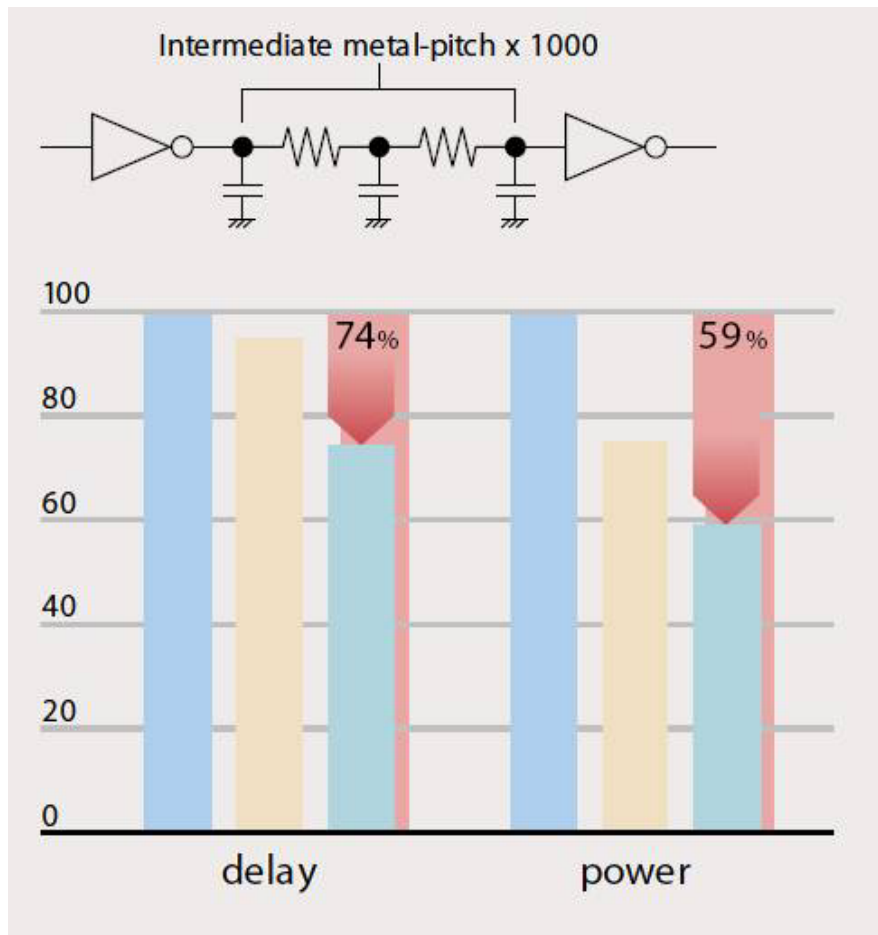
## Four Generations of Experience



# Fujitsu's Low-k Leads ITRS



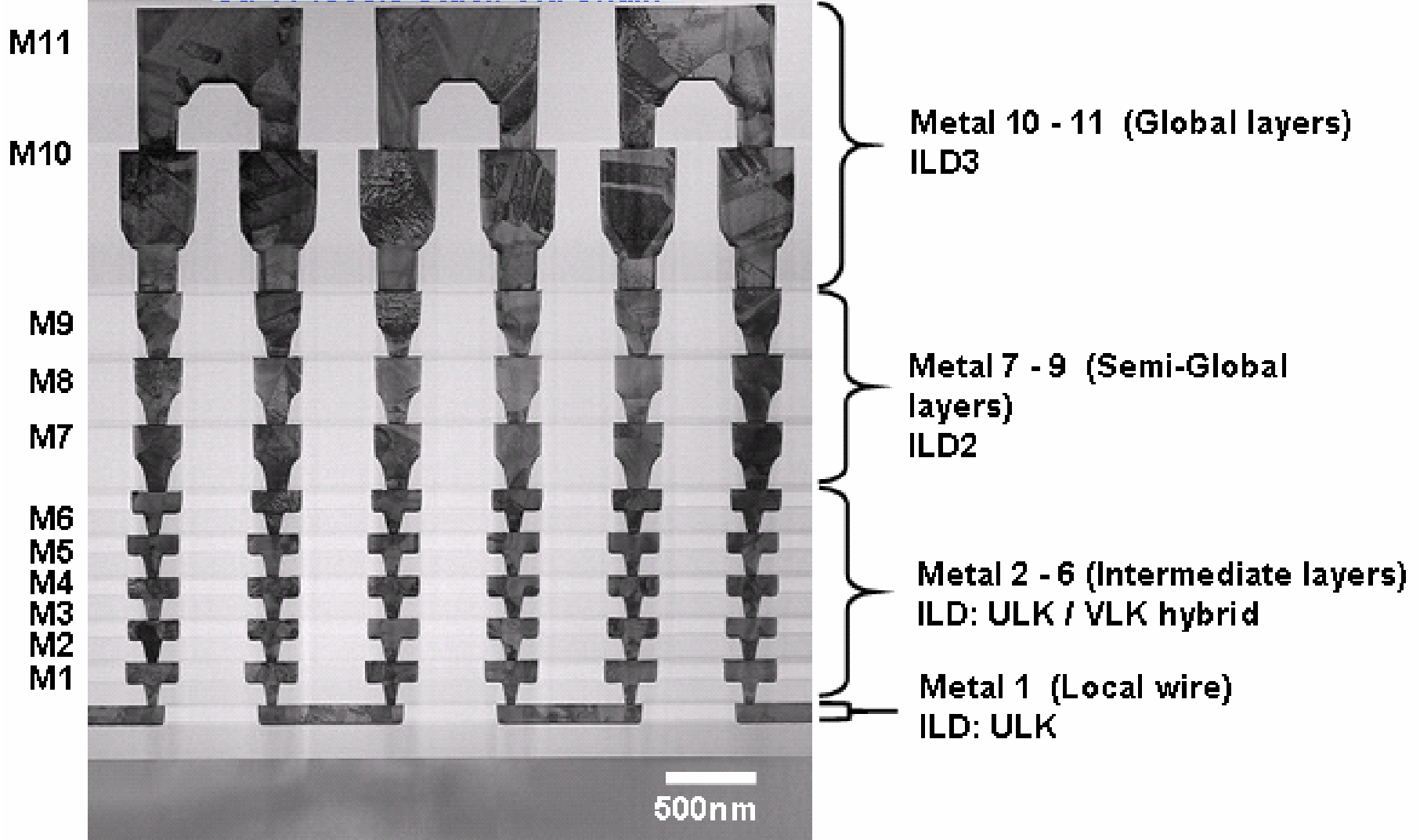
## Ultra low-k impacts on speed and power dissipation

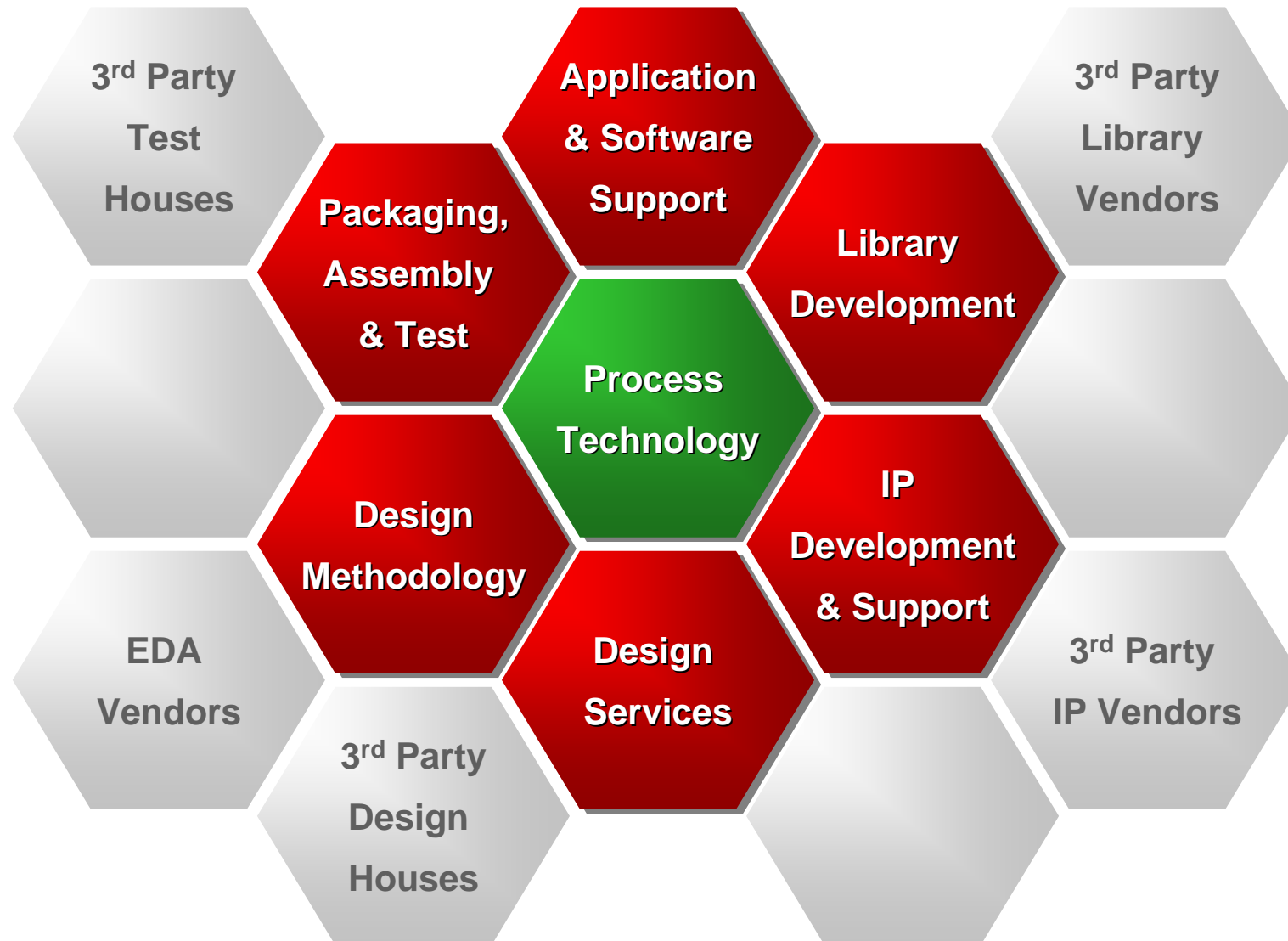


- CS100A (90nm)  
with SiOC/SiOC  
Rsh: 90mΩ/sq., C: 56fF/1000 grid
- CS200A (65nm)  
with SiOC/SiOC  
Rsh: 150mΩ/sq., C: 52fF/1000 grid
- CS200A (65nm)  
with NCS/SiOC  
Rsh: 150mΩ/sq., C: 40fF/1000 grid

# 11-Layer Copper Interconnects

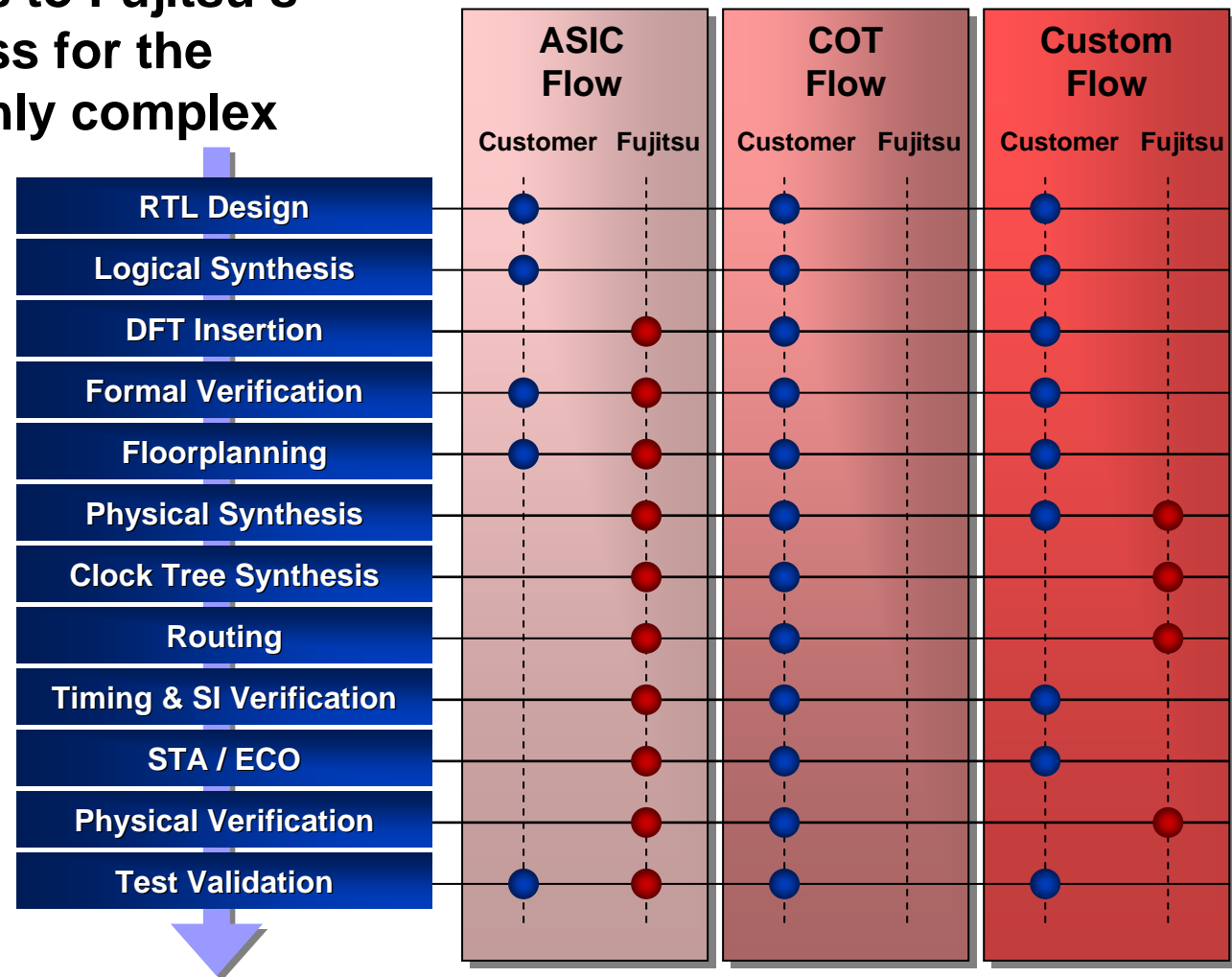
Cu 11-layer Stack-via Chain







**Flexible collaboration models provide easy access to Fujitsu's leading-edge process for the development of highly complex silicon products**

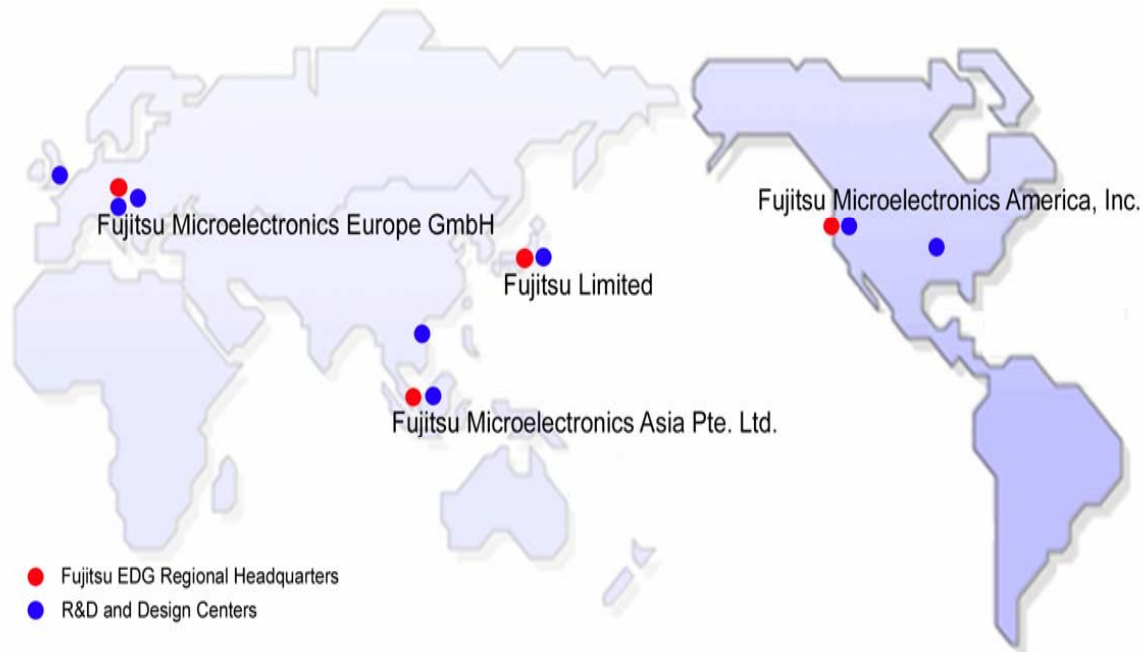


- Reference design flow - Fujitsu's leading-edge design methodology focuses on timing, signal and power integrity closure
- Support for both Cadence SOCEncounter™ and Synopsys Galaxy™ platforms
- In-house CAD software development augments leading third-party EDA solutions
- Ensures silicon correlation and a fast path to silicon success by combining Fujitsu's strengths in process, CAD tool and methodology development with design experience and expertise
- Production proven flows used on 100+ multi-million-gate designs at 180, 130 and 90nm
- Constantly updated and improved to address all issues at each process node

- Library and tool support
- Methodology development and support
- High-speed I/O design and expertise
- Vertical expertise and IP cores
- RTL design
- Synthesis and physical synthesis
- Design partitioning and floorplanning
- Static timing analysis
- Test insertion and ATPG generation
- Place and route
- Timing and SI closure
- Formal verification
- Physical verification
- Test and product engineering

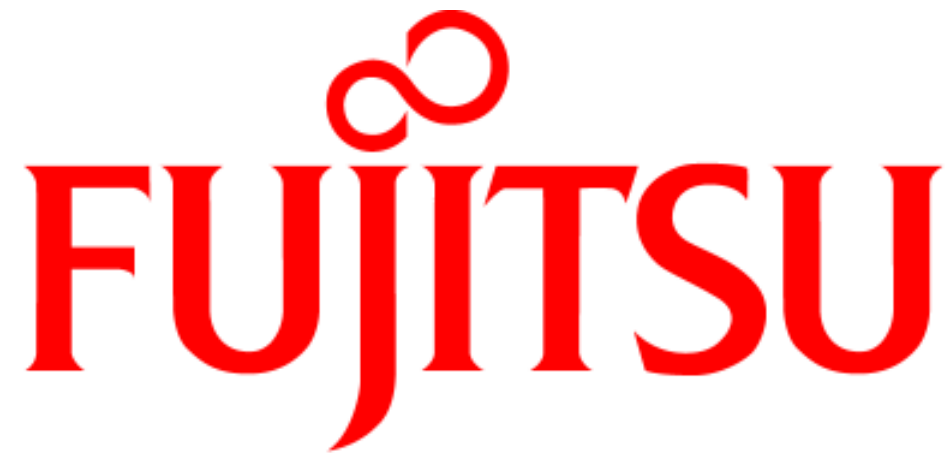
## ■ Global Presence

- Local design centers around the world provide design services for all phases of the development process



- Skilled engineering teams experienced in development of large complex designs at 130nm and below
- 100+ multi-million gate designs taped out

- **Fujitsu Objective**
  - Helping customers accelerate their innovation, differentiate their products and enhance their competitive advantage, therefore helping them succeed
- **Leading-edge technologies**
  - Strength in process technologies
    - 90nm, 65nm and beyond
  - Partnerships and customer collaborations
    - Flexible customer engagements and close collaborations
    - Early customer engagements
    - Tailored support and services to meet customer needs
  - System-level LSI solutions
    - ASIC and ASSP/SoC, including 10GbE switch chip and WiMAX SoC
  - Full design and development environments and support



**FUJITSU**

**THE POSSIBILITIES ARE INFINITE**